

# Monsanto

Monsanto Company  
Corporate Engineering Department  
Sauget, Illinois 62201

August 2, 1985

J.S. Alberici Construction Company  
2150 Kienlen Avenue  
St. Louis, Missouri 63121

Attention: Christopher J. Lotz  
Subject: Monsanto Project 3808  
South Trunk Sewer  
JSA Job #8434

Reference: J.S. Alberici letter dated July 26, 1985  
42" Pipe Joint Procedure

Monsanto has reviewed your joint procedure as presented in the referenced letter and has the following two comments:

1. First paragraph, second to last sentence. When dry set of pipe is made End Gap must be checked for conformance to the specified tolerances first, followed by centering and invert alignments.
2. Second paragraph additionally, any movement of pipe after making contact is unacceptable other than motion required for straight ahead inserting of the new pipe into the bell and as required when releasing the inserted pipe from the insertion rig. If additional movement takes place, the new pipe is to be removed and inspected to ensure that the joint material is properly in place.

Please recognize that the intent here is to avoid loss of mortar material prior to compressing the joint.

Monsanto considers these comments to be within the scope and specifications of the contract and required to obtain a quality product.

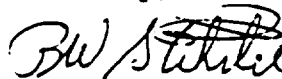
We appreciate your interest in increasing productivity and minimizing project costs and will support your efforts whenever possible without sacrificing quality.

WGX 4084655

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Christopher J. Lotz  
CEA 3808 South Trunk Sewer  
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Please let me know if you have any disagreement with the  
comments stated herein.

Sincerely,



Bruce W. Steketee  
Site Construction Manager

BWS/acg

CC: W.C. Koester JSA  
L. Bumbicka -1740  
D. Nelson -1740  
O. Shipley -1740  
R. Martini -1740  
G. Grundman -CS6G  
K. Lichtenheld-CS6G  
L. Kreh -F2ED

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